

ATEVA® 2604A

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Resin Identification	(EVAC)	ISO 1043
Part Marking Code	>(EVAC)<	ISO 11469
Vinyl acetate content	25 %	

Rheological properties

Melt Flow Index	4.5 g/10min	ASTM D 1238
Temperature	190 °C	
Load	2.16 kg	

Typical mechanical properties

Tensile Strength	10 MPa	ASTM D 638
Elongation at break	760 %	ASTM D 638
Flexural modulus	24 MPa	ASTM D 790
Brittleness Temperature	<-85 °C	ASTM D 746
Shore A hardness	84	ASTM D 2240
Shore D hardness	23	ASTM D 2240

Thermal properties

Melting temperature	76 °C	ASTM D 3418

Physical/Other properties

D	0.40 1 / 2
Density	949 ka/m³

Film Properties

Gloss, 45°	68	ASTM D 2303
Haze	3	ASTM D 1003

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Revised: 2024-01-23 Source: Celanese Materials Database

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